



Segmented Grinding Disk

Green for stainless steel

Applications

- Ideal for machining stainless steel.
- Used to grind edges and surfaces, dressing and smoothing, deburring and for weld seam processing.

Properties

- Free of iron, chlorine and sulfur ($\leq 0.1\%$).
- Rugged polyester-cotton mixed fabric.
- Glass fabric carrier disk.



Advantages

- **Grinding cloth** (zirconium-corundum)
 - Long life.
 - High degree of material removal.
 - Self-sharpening.



Dia. in mm	Borehole in mm	max. r.p.m.	Grain	Curved	Straight	P. Qty.
				Art. No.	Art. No.	
115	22,23	13,300	40	0579 430 314	0579 430 514	10
				0579 430 315	0579 430 515	100
			60	0579 430 316	0579 430 516	10
				0579 430 317	0579 430 517	100
			80	0579 430 318	0579 430 518	10
120	0579 430 319	0579 430 519	100			
125	22,23	12,200	40	0579 430 324	0579 430 524	10
				0579 430 325	0579 430 525	100
			60	0579 430 326	0579 430 526	10
				0579 430 327	0579 430 527	100
			80	0579 430 328	0579 430 528	10
120	0579 430 329	0579 430 529	100			
178	22,23	8,600	40	0579 430 321	–	10
			60	0579 430 374	–	10
			80	0579 430 376	–	10
			80	0579 430 378	–	10



Segmented Grinding Disk

Blue for steel

Applications

- Alloyed and non-alloyed steel, structural steel, tool steel, soft non-ferrous metals, brass and bronze.
- Used to grind edges and surfaces, dressing and smoothing, deburring and for weld seam processing. For removing lacquers and paints, and for sharpening tools.

Properties

- Cotton fabric.
- Glass fabric carrier disk.

Advantages

- **Grinding cloth** (normal corundum)
 - Long life.
 - High degree of material removal.



Dia. in mm	Borehole in mm	max. r.p.m.	Grain	Curved	Straight	P. Qty.
				Art. No.	Art. No.	
115	22,23	13,300	40	0579 400 314	0579 400 514	10
			60	0579 400 316	0579 400 516	
			80	0579 400 318	0579 400 518	
125	22,23	12,200	40	0579 400 324	0579 400 524	
			60	0579 400 326	0579 400 526	
			80	0579 400 328	0579 400 528	