

HSCO PRECISION WOOD TWIST DRILL BITS



Properties:

Tool life:	●●●●
Drilling speed:	●●●●
Drilled-hole quality:	●●●●
Versatility:	●●●●
Drilling behavior:	●●●●
Drilling depth:	5 x drill bit dia.

Areas of use:

tropical woods such as bangkirai, hardwoods, softwoods, fiberboards, plastic-coated fiberboards, laminates, soft plastics, hard plastics

Note:

The shanks of bit sizes 11.0 mm and larger are turned down to 10.0 mm.



Dia. in mm	Total length in mm	Chip flute length in mm	Art. No.	P. Qty.
3.0	61	33	0650 810 300	5
4.0	75	43	0650 810 400	
5.0	86	52	0650 810 500	
6.0	93	57	0650 810 600	
7.0	109	69	0650 810 700	
8.0	117	75	0650 810 800	1
9.0	125	81	0650 810 900	
10.0	133	87	0650 811 000	
11.0	142	94	0650 811 100	
12.0	151	101	0650 811 200	
14.0	160	108	0650 811 400	
16.0	178	120	0650 811 600	
18.0	178	120	0650 811 800	
20.0	178	120	0650 812 000	

Hardwood

Wood

Plastic



●●●● ●●●● ●●●● ●●●●

The hardwood professional for optimum centering and chip removal

Precision-ground centering tip with two roughing taps

Optimum centering for excellent drilled-hole quality

Special groove geometry and double bevel

Optimum chip removal and stability in the drilling process

Extremely low production tolerances with precisely defined surface and profile quality

More precise drilling behavior

Cutting edges sharpened like a knife

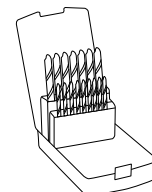
Quick and precise drilling

Double bevel

Prevents deviation of diameter (no off-center drilling)

Above average stability of the drill bit

Also available as an assortment pack!



Art. No. 0650 810 001

Additional articles:

HSS Blue Ring Countersink Cassette
Art. No. 0694 017 01

Countersink with depth stop
Art. No. 0650 700 ...