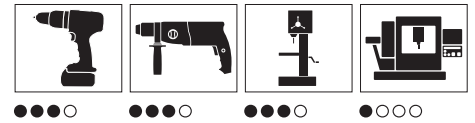


TWIST DRILL BIT HSS DIN 338 TYPE RN 130°



Material to be processed	Steel, Cast iron
Quality	ZEBRA-Premium
Standard / drilling depth	DIN 338 / 5xD
Surface	Vaporised
Cutting material	HSS
Angle of the tip	130 Degree
Service life (points system)	3 of 4 points
Drilling speed (point system)	3 of 4 points
Bore hole quality (point system)	4 of 4 points
Versatility (points system)	2 of 4 points
Drilling behaviour (point system)	3 of 4 points
Shank style	Cylindrical
Self-centring	Yes

Color Coding System	Diameter (Ø)	Length	Chip flute length	Art. No.	P. Qty.
Steel	0.5 mm	22 mm	6 mm	0624 000 050	10
Steel	0.6 mm	24 mm	7 mm	0624 000 060	10
Steel	0.7 mm	28 mm	9 mm	0624 000 070	10
Steel	0.8 mm	30 mm	10 mm	0624 000 080	10
Steel	0.9 mm	32 mm	11 mm	0624 000 090	10
Steel	1 mm	34 mm	12 mm	0624 000 100	10
Steel	1.1 mm	36 mm	14 mm	0624 000 110	10
Steel	1.2 mm	38 mm	16 mm	0624 000 120	10
Steel	1.3 mm	38 mm	16 mm	0624 000 130	10
Steel	1.4 mm	40 mm	18 mm	0624 000 140	10
Steel	1.5 mm	40 mm	18 mm	0624 000 150	10
Steel	1.6 mm	43 mm	20 mm	0624 000 160	10
Steel	1.7 mm	43 mm	20 mm	0624 000 170	10
Steel	1.8 mm	46 mm	22 mm	0624 000 180	10
Steel	1.9 mm	46 mm	22 mm	0624 000 190	10
Steel	2 mm	49 mm	24 mm	0624 000 200	10
Steel	2.05 mm	49 mm	24 mm	0624 000 205	10
Steel	2.1 mm	49 mm	24 mm	0624 000 210	10
Steel	2.2 mm	53 mm	27 mm	0624 000 220	10
Steel	2.3 mm	53 mm	27 mm	0624 000 230	10
Steel	2.4 mm	57 mm	30 mm	0624 000 240	10
Steel	2.5 mm	57 mm	30 mm	0624 000 250	10
Steel	2.6 mm	57 mm	30 mm	0624 000 260	10
Steel	2.7 mm	61 mm	33 mm	0624 000 270	10
Steel	2.8 mm	61 mm	33 mm	0624 000 280	10
Steel	2.9 mm	61 mm	33 mm	0624 000 290	10

Steel precision drill for general, broad applications in steel up to 850 N/mm² strength and cast iron.

20% less infeed force compared to conventional drills, with faster work progress and less expenditure of effort

Optimised cross thinning

Highly accurate tapping without centring, even on curved surfaces

Optimum cross-grinding

Ideal for producing core drill holes

Highly precise tip grinding for precise drilling

Excellent adhesion of cooling lubricants and a reduced tendency towards build-up

Vaporised surface

Notice

- The Ø 13.0 mm drill shank is reduced to Ø 12.7 mm
- For drill bit/material assignments, see overview tables