

# HSS DIN 340 TYPE RN TWIST DRILL



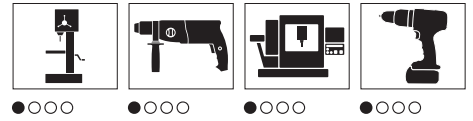
## Properties:

Tool life:	●○○○
Drilling speed:	●○○○
Drilled-hole quality:	●○○○
Versatility:	●○○○
Drilling behavior:	●○○○
Drilling depth:	10 x drill bit dia.

## Note:

For drill bit/material assignments, see overview tables.

## Steel



**Ground drill bit for deep drilling, tip angle 118°.**

Dia. in mm	Total length in mm	Chip flute length in mm	Art. No.	P. Qty.
2.5	95	62	<b>0629 25</b>	10
2.8	100	66	<b>0629 28</b>	
3.0			<b>0629 30</b>	
3.2			<b>0629 32</b>	
3.3	106	69	<b>0629 33</b>	
3.5			<b>0629 35</b>	
3.8			<b>0629 38</b>	
3.9	119	78	<b>0629 39</b>	
4.0			<b>0629 40</b>	
4.1			<b>0629 41</b>	
4.2			<b>0629 42</b>	
4.5	126	82	<b>0629 45</b>	10
4.8	132	87	<b>0629 48</b>	
5.0			<b>0629 50</b>	
5.1			<b>0629 51</b>	
5.2	139	91	<b>0629 52</b>	
5.3			<b>0629 53</b>	
5.5			<b>0629 55</b>	
5.8			<b>0629 58</b>	
6.0	148	97	<b>0629 60</b>	
6.2			<b>0629 62</b>	
6.5			<b>0629 65</b>	
6.8	156	102	<b>0629 68</b>	
7.0			<b>0629 70</b>	
7.5			<b>0629 75</b>	
8.0	165	109	<b>0629 80</b>	
8.3			<b>0629 83</b>	
8.5			<b>0629 85</b>	
9.0	175	115	<b>0629 90</b>	5
9.5			<b>0629 95</b>	
10.0	184	121	<b>0629 100</b>	1
10.5			<b>0629 105</b>	
12.0	205	134	<b>0629 120</b>	
12.5			<b>0629 125</b>	
13.0			<b>0629 130</b>	

## Additional articles:

Drilling and Cutting Oil	
400 ml	Art. No. 0893 050 004
5 l	Art. No. 0893 050 1
Cooling Lubricant	
5 l	Art. No. 0893 050 025
20 l	Art. No. 0893 050 026