

Combination Screw Tap Bits HSS

Ground precision tool for drilling, tapping, and countersinking in one operation.

For use in

Drilling machines with right-hand/ left-hand rotation, i.e.:

- Stationary drilling machines.
- Hand drilling machines.
- Cordless drilling machines.

Suitable for

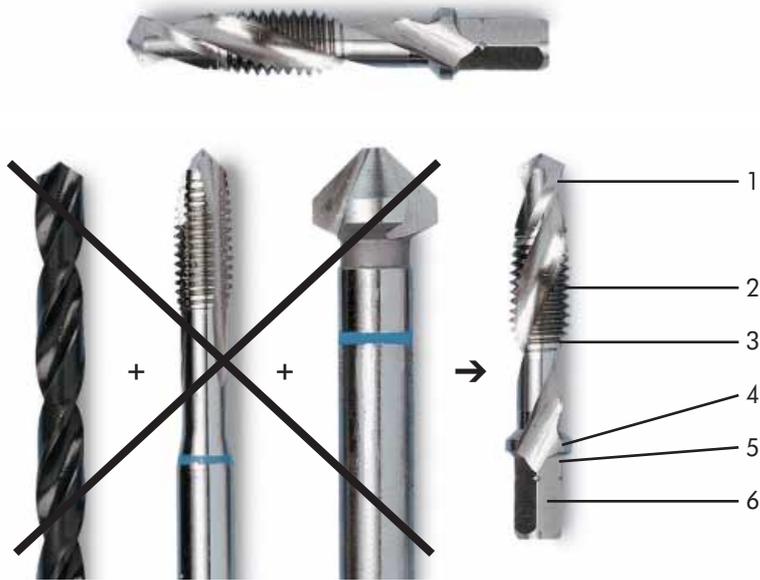
- Through-holes in steel, non-ferrous metal and plastics material up to 1 x d (M6 = 6 mm material section).
- Up to 600 N/mm² tensile strength.

Application

Repairshops, assembly and installation work, plumbers, construction of ventilation systems, metal construction, commercial vehicle repair ...

Related Items

Drilling and Cutting Oil, Eco-Cutting Oil, Cooling Lubricating Sticks.



1. Pilot-drilling with twist drill
2. Tapping
3. Cleaning of thread during withdrawal
4. De-burring of thread
5. Stop locks tool in drill chuck
6. Safe power transmission by 1/4" hexagon shaft

Thread Ø	Speed		Art. No.	Pack Qty.
	Steel RPM	Plastics/ NF metal RPM		
M 3	1600	1900	0653 973	1
M 4	1200	1500	0653 974	
M 5	950	1200	0653 975	
M 6	800	950	0653 976	
M 8	600	700	0653 978	
M 10	450	550	0653 971 0	



Universal Holder

Quick tool change possible due to 1/4" bit fixture in combination with universal holder Art. No. 0614 176 711.

Combination Screw Tap Bit HSS Set

M3 - M10

Art. No. 0653 971

