

### **Zebra Roughing Wheels**

- Synthetic-resin bonded, fiber-reinforced high-performance roughing wheels.
- For free-hand grinding with electric or pneumatic angle grinders.
- Extremely low suceptibility to breakage.
- Minimal dimension and imbalance tolerances.
- Max. circumferential speed 80 m/s.
- Comply with most demanding safety requirements of European standard
  EN 12413 and the OSA (Organization for Safety of Grinding Tools).

### Longlife Roughing Wheels (wheels tend to be harder)

### **Advantages**

 Especially long service life with simultaneous high removal rates.



## **LONGLIFE** Roughing Wheel Blue for steel

#### **Applications**

Grinding edges, deburring, dressing weld seams etc.

Dia. x thickn. in mm	Hole in mm	Design	max. rpm	Art. No.	P. Qty.
115 x 4.0	22.23		13,300	0670 161 154	25
115 x 7.0			13,300	0670 161 157	
125 x 4.0			12,200	0670 161 254	
125 x 7.0			12,200	0670 161 257	
180 x 8.0			8,500	0670 161 808	10
230 x 8.0			6,600	0670 162 308	



## **LONGLIFE** Roughing Wheel Yellow for non-ferrous metals/aluminum

#### **Applications**

Grinding of sprues, casting skin, weld seams, burrs and edges.

Dia.x thickn. in mm	Hole in mm	Design	max. rpm	Art. No.	P. Qty.
115 x 7.0	22.23		13,300	0670 171 157	25
125 x 7.0			12,200	0670 171 257	
180 x 7.0			8,500	0670 171 807	10



# **LONGLIFE** Roughing Wheel Green for stainless steel

#### **Applications**

Grinding edges, deburring, dressing weld seams etc.

 Free of iron, chlorine and sulfur (≤ 0.1%).



 Suitable for KWU Class II (e.g. pipeline and reactor construction).

Dia.x thickn. in mm	Hole in mm	Design	max. rpm	Art. No.	P. Qty.
115 x 7.0	22.23		13,300	0670 181 157	25
125 x 7.0			12,200	0670 181 257	