



Individual Sets

• For metric threads with bushes and tools.

Thread Ø x pitch x length mm	Cont.	Art. No. Set	Art. No. of individual tools			
			A HSS Drill Bit	B Seat Cutter	C HSS Tap	D Insertion Tool
M 4x0.7 x 6.0 M 4x0.7 x 8.0	5 5	0661 4	0661 408 0	0661 408 2	0661 408 1	0661 408 3
M 5x0.8 x 7.6 M 5x0.8 x 10.0	5 5	0661 5	0661 508 0	0661 508 2	0661 508 1	0661 508 3
M 6x1 x 9.4 M 6x1 x 12.0	5 5	0661 6	0661 610	0661 612	0661 611	0661 613
M 7x1 x 10.0 M 7x1 x 14.0	5 5	0661 7	0661 710	0661 712	0661 711	0661 713
M 8x1 x 11.7	10	0661 8	0661 810	0661 812	0661 811	0661 813
M 8x1.25x11.7 M 8x1.25x16.2	5 5	0661 812 5	0661 812 50	0661 812	0661 812 51	0661 812 53
M 9x1.25x13.0 M 9x1.25x18.0	5 5	0661 912 5	0661 912 50	0661 912	0661 912 51	0661 912 53
M 10x1 x 15.0	10	0661 10	0661 101 0	0661 102	0661 101	0661 103
M 10x1.25x15.0 M 10x1.25x20.0	5 5	0661 101 25	0661 101 250	0661 102	0661 101 251	0661 102 53
M 10x1.5 x 14.0 M 10x1.5 x 20.0	5 5	0661 101 5	0661 101 50	0661 102	0661 101 51	0661 101 53
M 11x1.25x22.0	10	0661 111 25	0661 111 250	0661 111 252	0661 111 251	0661 111 253
M 11x1.5 x 16.0 M 11x1.5 x 22.0	5 5	0661 111 5	0661 111 50	0661 111	0661 111 51	0661 111 57
M 12x1.5 x 16.3 M 12x1.5 x 24.0	5 5	0661 121 5	0661 121 50	0661 121 52	0661 121 51	0661 121 53
M 12x1.75x16.2 M 12x1.75x24.0	5 5	0661 121 75	0661 121 750	0661 121 752	0661 121 751	0661 121 753
M 14x1.5 x 16.0 M 14x1.5 x 26.0	5 5	0661 141 59	0661 141 51	0661 141 52	0661 141 53	0661 141 54
M 16x1.5 x 12.7 M 16x1.5 x 24.0	5 5	0661 161 5	0661 161 50	0661 161 52	0661 161 51	0661 161 53
M 16x2 x 24.0 M 16x2 x 32.0	5 5	0661 162	0661 162 0	0661 162 2	0661 162 1	0661 162 3
M 18x1.5 x 18.3 M 18x1.5 x 27.0	5 5	0661 181 5	0661 181 50	0661 181 52	0661 181 51	0661 181 53

TIME-SERT UNC Thread

• Unified coarse thread (USA, GB, Canada).



Individual Tools

Dimensions 10 – 24 to 5/8"	Special HSS Drill		Seat Cutter		Tap		Insertion Tool	
	A	Art. No.	B	Art. No.	C	Art. No.	D	Art. No.
10 – 24	0661 200 241	0661 200 241	0661 200 242	0661 200 242	0661 200 243	0661 200 243	0661 200 244	0661 200 244
1/4 – 20	0661 200 401	0661 200 401	0661 200 402	0661 200 402	0661 200 403	0661 200 403	0661 200 404	0661 200 404
5/16 – 18	0661 200 511	0661 200 511	0661 200 512	0661 200 512	0661 200 513	0661 200 513	0661 200 514	0661 200 514
3/8 – 16	0661 200 811	0661 200 811	0661 200 812	0661 200 812	0661 200 813	0661 200 813	0661 200 814	0661 200 814
7/16 – 14	0661 200 711	0661 200 711	0661 200 712	0661 200 712	0661 200 713	0661 200 713	0661 200 714	0661 200 714
1/2 – 13	0661 200 211	0661 200 211	0661 200 212	0661 200 212	0661 200 213	0661 200 213	0661 200 214	0661 200 214
9/16 – 12	0661 200 611	0661 200 611	0661 200 612	0661 200 612	0661 200 613	0661 200 613	0661 200 614	0661 200 614
5/8 – 11	0661 200 911	0661 200 911	0661 200 912	0661 200 912	0661 200 913	0661 200 913	0661 200 914	0661 200 914

Individual Sets

• With 4 tools and 5 bushes each per length.

Dimensions 10 – 24 to 5/8"	Length (Inch)	Assortment Art. No.
10 – 24	0,30 / 0,37	0661 200 24
1/4 – 20	0,38 / 0,50	0661 201 40
5/16 – 18	0,45 / 0,62	0661 205 61
3/8 – 16	0,52 / 0,75	0661 203 81
7/16 – 14	0,60 / 0,87	0661 207 61
1/2 – 13	0,65 / 1,00	0661 201 21
9/16 – 12	0,75 / 1,12	0661 209 61
5/8 – 11	0,85 / 1,25	0661 205 81

Bushes

Refill packs with 25 pcs. each

Dimensions 10 – 24 to 5/8"	Length (Inch)	Art. No.	Dimensions 10 – 24 to 5/8"	Length (Inch)	Art. No.
10 – 24	0.30	0663 200 241	7/16 – 14	0.60	0663 207 711*
	0.37	0663 200 243		0.87	0663 207 713*
1/4 – 20	0.38	0663 201 401	1/2 – 13	0.65	0663 201 211*
	0.50	0663 201 403		1.00	0663 201 213*
5/16 – 18	0.45	0663 205 511	9/16 – 12	0.75	0663 209 611*
	0.62	0663 205 513		1.12	0663 209 615*
3/8 – 16	0.52	0663 203 811	5/8 – 11	0.85	0663 205 911*
	0.75	0663 203 815		1.25	0663 205 913*

Description Example	Meaning
1/4 – 20 UNC	UNC thread with 1/4 inch nominal diameter – 20 flights per inch