

## DIE STOCKS DIN 225



Size	Internal diameter x height	Suitable for	Art. No.	P. Qty.
1	20 x 5 mm	Thread cutter M3 - M4	<b>0659 1</b>	1
2	20 x 7 mm	Thread cutter M5 - M6	<b>0659 2</b>	1
3	25 x 9 mm	Thread cutter M7 - M9	<b>0659 3</b>	1
4	30 x 11 mm	Thread cutter M10 - M11	<b>0659 4</b>	1
5b	38 x 14 mm	Thread cutter M12 - M14	<b>0659 5</b>	1
6b	45 x 18 mm	Thread cutter M16 - M20	<b>0659 6</b>	1
7b	55 x 22 mm	Thread cutter M22 - M24	<b>0659 7</b>	1

With screw-on steel handles for accepting closed and slotted dies according to DIN EN 22568 and DIN EN 24231.

### Durable design and secure fastening

Housing made of die-cast zinc with knurled clamping screws and 90° tip for mounting die.

### Instructions

The die is placed in the die holder at the height of the middle screw. The screws are tightened with a screwdriver. The die is placed vertically on the workpiece. Can be used on both sides. When cutting, sufficient cutting oil must be added. After two revolutions, the cut can be broken by briefly turning back.