



Reducing Sleeves

DIN 2185

- Completely hardened.
- Ground.
- For tools with morse taper.

MK shank = Machine holder
MK sleeves = Drill holder

Example: Machine holder MK 3
Required drill 16 mm dia. (MK 2)
= required sleeve 0628 500 057

Taper size		Reducing designation	Total length in mm	Art. No.	P. Qty.
MK shank	MK sleeves				
2	1	2	92	0628 500 053	1
3	1	3	99	0628 500 055	
3	2	3A	112	0628 500 057	
4	1	4	124	0628 500 059	
4	2	4A	124	0628 500 061	
4	3	4B	140	0628 500 063	
5	3	5A	156	0628 500 067	
5	4	5B	171	0628 500 069	



Drill Chuck Holder

Tapered mandrel, DIN 228

- For converting drills with morse tapers on chucks with an inner taper (DIN taper B 16) for cylindrical drills.

Tapered shank MK	Drill chuck taper	Total length in mm	Art. No.	P. Qty.
B 16	1	99	0628 500 109	1
	2	112	0628 500 117	
	3	134	0628 500 125	



Ejector

DIN 317

- For ejecting morse taper tools out of the reducing sleeves.

Ejector for MK	Total length in mm	Art. No.	P. Qty.
1+2	140	0691 700 046	1
3	190	0691 700 047	
4	225	0691 700 048	