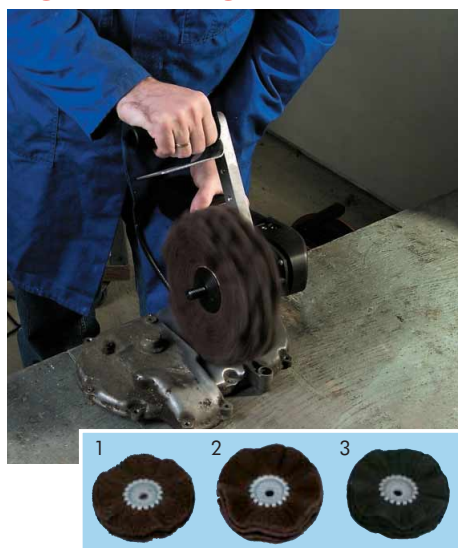


Polishing Accessories for Polishing Machine PM 200-E / Metal Surfaces

Light sanding work



Sanding Fleece Ring

Applications:

Light sanding work, cleaning work, light deburring work, burnishing.

Materials to be processed:

Steel, stainless steel, non-ferrous metal, high-alloyed steel, plastics, wood, ceramic and glass.

- Pleated, open, multi-layer sanding fleece.

Your advantages:

- Outstanding adaptation to existing contours.
- Virtually seamless sanding of surfaces and profiles.
- High flexibility enables sanding of larger surfaces.

100 grain (coarse):

→ Aluminum oxide, for roughnesses Rt of 3.3 - 3.9 µm.

180 grain (fine):

→ Aluminum oxide, for roughnesses Rt of 2.9 - 3.6 µm.

280 grain (very fine):

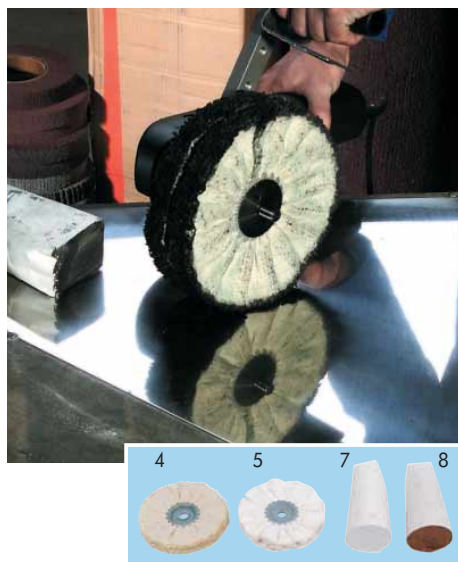
→ Silicon carbide, for roughnesses Rt of 1.1 - 1.8 µm.

Other factors that affect the achievable roughness include the diameter, contact pressure, material, cutting speed, etc.

Pos.	Designation	Art. No. 150 mm dia.	Art. No. 200 mm dia.	P. Qty.	Stainl. Steel	Steel	Non-fer- rous metal
1	Sanding fleece ring, 100 grain, 2-layer	0673 011 510 *	0673 012 010	2	+	+	+
2	Sanding fleece ring, 180 grain, 4-layer	0673 011 518	0673 012 018		+	+	+
3	Sanding fleece ring, 280 grain, 4-layer	0673 011 528	0673 012 028		+	+	+

* P. Qty.: 3

Pre-polishing



Sisal/Cloth Ring

Applications:

Pre-polishing of steel and stainless steel in conjunction with polishing paste.

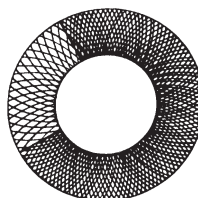
Materials to be processed:

Steel, stainless steel, including hard light metal alloys (preliminary testing required).

- The warp and weft threads are positioned at an angle of approx. 45° to the tangent (circumferential line).

Your advantages:

- Considerably reduced linting.
- Longer service life than with cloth disks of waste cloths.



Pos.	Designation	Art. No. 150 mm dia.	Art. No. 200 mm dia.	P. Qty.	Stainl. Steel	Steel	Non-fer- rous metal
4	Sisal/cloth ring, 4-layer	0673 02 150	0673 02 200	3	+	+	—
5	Polishing ring, hard, 10-layer	0673 03 150	0673 03 200		—	—	+
7	Polishing paste, white, 160 x 70 x 70 mm	0673 05 1		1	+	+	—
8	Polishing paste, brown, 160 x 70 x 70 mm	0673 05 2			—	—	+