

Speed Roughing Wheels (wheels tend to be softer)

Advantages

- Especially high removal rates with simultaneous long service life.
- Very pleasant, soft grinding.



SPEED Roughing Wheel Blue for steel

Applications

Grinding edges, surfaces, hard weld seams etc.

Dia. x thckn. (mm)	Hole (mm)	Version	max. rpm	Art. No.	P. Qty.
60 x 6.0	6.0		25,000	0664 160 606	25
115 x 4.0	22.23		13,300	0664 161 154	
115 x 7.0			13,300	0664 161 157	
125 x 4.0			12,200	0664 161 254	
125 x 7.0			12,200	0664 161 257	



Clamping Mandrels for Cutoff and Roughing Wheels

One mandrel for any job.

Newly developed clamping mandrel for cutoff and roughing wheels with 6 or 10 mm hole for use on rod or straight grinders.

Version	Total length in mm	Art. No.	P. Qty.
for 6.0 mm dia. hole	6 mm shank	54	1
for 10.0 mm dia. hole		58	

Advantages

- Clamping range from 0 to 8 mm.
→ Only one clamping mandrel for all clamping ranges!
- Clamping screw is completely countersunk in clamping mandrel.
→ No protruding thread sections, enabling work even in cramped spaces.
- Clamping screw with large contact surface and right-hand thread (self-clamping effect).
→ Reliable holding of wheels.
- Clamping screw with large support surface and lengthwise slit.
→ Easy releasing or tightening with an open-end wrench, 17 mm or straight-blade screwdriver.



Clamping range
1 mm

Clamping range
8 mm



previously



now