

## **Blind Rivet Working Loads**

## **A**luminium

Art. No.	Max. load capacity of thread in N	Shearing resistance in N	Max. tightening torque in Nm
0948 13 10	2,940	1,100	2.0
0948 13 20	2,940	1,100	2.0
0948 14 10	3,580	1,400	2.2
0948 14 20	3,580	1,400	2.2
0948 15 20	3,820	1,800	4.5
0948 15 30	3,820	1,800	4.5
0948 16 15	8,340	3,100	9.5
0948 16 30	8,340	3,100	9.5
0948 18 25	10,690	4,400	17.0
0948 18 40	10,690	4,400	17.0
0948 18 55	10,690	4,400	17.0
0948 110 25	12,020	4,300	25.0
0948 110 40	12,020	4,300	25.0

Art. No.	Max. load capacity of thread in N	Shearing resistance in N	Max. tightening torque in Nm
0948 23 26	2,940	1,100	2.0
0948 24 26	3,580	1,400	2.2
0948 24 36	3,580	1,400	2.2
0948 25 36	3,820	1,800	4.5
0948 25 46	3,820	1,800	4.5
0948 26 31	8,340	3,100	9.5
0948 26 41	8,340	3,100	9.5
0948 28 41	10,690	4,400	17.0
0948 28 51	10,690	4,400	17.0
0948 210 41	12,020	4,300	25.0
0948 210 51	12,020	4,300	25.0

## Steel

Art. No.	Max. load capacity of thread in N	Shearing resistance in N	Max. tightening torque in Nm
0948 33 10	4,120	1,900	2.5
0948 33 20	4,120	1,900	2.5
0948 34 10	6,670	2,500	3.0
0948 34 20	6,670	2,500	3.0
0948 35 20	8,830	3,300	6.0
0948 35 30	8,830	3,300	6.0
0948 36 15	17,070	5,000	12.5
0948 36 30	17,070	5,000	12.5
0948 36 45	17,070	5,000	12.5
0948 38 25	21,090	6,400	26.0
0948 38 40	21,090	6,400	26.0
0948 38 45	21,090	6,400	26.0
0948 310 25	24,035	7,600	38.0
0948 310 40	24,035	7,600	38.0

Art. No.	Max. load capacity of thread in N	Shearing resistance in N	Max. tightening torque in Nm
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0948 43 26	4,120	1,900	2.5
0948 44 26	6,670	2,500	3.0
0948 44 36	6,670	2,500	3.0
0948 45 36	8,830	3,300	6.0
0948 45 46	8,830	3,300	6.0
0948 46 31	17,070	5,000	12.5
0948 46 41	17,070	5,000	12.5
0948 48 31	21,090	6,400	26.0
0948 48 41	21,090	6,400	26.0
0948 410 31	24,035	7,600	38.0
0948 410 41	24,035	7,600	38.0